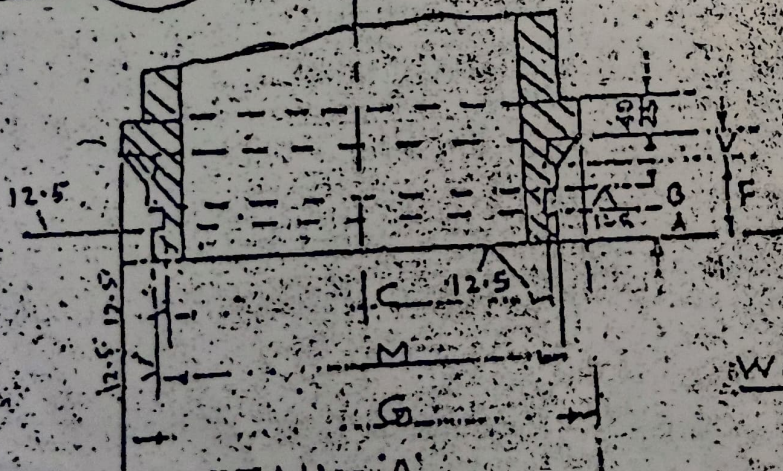


PULVERIZER OUT LET ELBOW

TAPER AND
PATTERN NOT TO BE
RAISED NOT LESS
THAN 2 mm

TWO HOLES $\phi 18$; 30° APART
DRILL AND SPOT FACE IF
REQUIRED

VICTAULIC
SHOULDERS



DETAIL: A

NOTES:

1. The casting has to be machined keeping the tolerance given in Table-I.
2. Surface finish must be smooth.
3. Victaulic shoulders of castings should not have any defects.
4. The ID dimension at the places marked is about 'P' has to be within ± 2 mm.
5. All dimensions are in mm.

MATERIAL :- IS 4896 Gr II
(cast steel)

PATTERN NO.	
FULL PATTERN	2508.0
D	490
R	960
E = R/100	1160
G	561
M	548
C	538
A	28.5
B	16
F	65
H	75
V	20
X	200
Y = R/100	1160

TABLE-I

W. 92
DE/10/11
EE/10/11